The P3 Series: Superior, not Superfluous. Fluke is how other tools are measured.

**Fluke Building Diagnostic Thermal Imagers**
Models: TiR32, TiR29 and TiR27.
Three models specifically for buildings applications.

The greatest technological advancement in thermography may be how Fluke has made it so simple to capture images and analyze data right out of the box.

**Superior image quality**
Industry-leading thermal sensitivity and spatial resolution combined with a high definition display, creates the sharpest images in the industry.

**One-handed, easy-to-use interface**
With just a push of your thumb, go from one-handed manual smart focus to adding picture-in-picture and even add voice comments.

**Torture tested**
Before a Fluke goes into your hands, we drop it from ours. Only Fluke thermal imagers are designed from the inside out to withstand a 6.5 ft drop.

**Patented Fluke IR-Fusion® Technology**
(Picture-in-picture and auto blending)
Precision visible and IR image alignment allows Fluke to offer the only on-camera blended infrared and visible image to better diagnose issues.

**Interchangeable lenses**
Interchangeable wide-angle and IR-Fusion compatible telephoto lenses to cover any application.

**Fluke. Not just infrared, infrared you can use.®**

---

**Technical Data**

- **TiR27**
  - 240x180 IR resolution
  - 43,200 total IR pixels

- **TiR29**
  - 280x210 IR resolution
  - 58,800 total IR pixels

- **TiR32**
  - 320x240 IR resolution
  - 76,800 total IR pixels

---

**Not all fusion is created equal**
Don’t be fooled by imitators. No other manufacturer can boast on-camera blending. Compare the images. Only Fluke has mastered the ability to create the industry’s only transparent, perfectly blended and aligned visible and infrared images.

---

**Patented Fluke IR-Fusion®**

**More than picture in picture**
Infrared images alone can be difficult to understand, which is why Fluke pioneered IR-Fusion, a revolutionary marriage of visible and infrared images never before seen in commercial or industrial thermal imagers. Automatically capturing a visible image with every infrared image allows to you always know exactly what you’re looking at.

---

**Building Diagnostics**
Building problems, defects and general maintenance.

**Green Energy**
Energy audit, building inspection and weatherization.

**Moisture Detection**
Restoration, water damage and roofing.
## Detailed specifications

<table>
<thead>
<tr>
<th>Temperature</th>
<th>TIR32</th>
<th>TIR29</th>
<th>TIR27</th>
</tr>
</thead>
<tbody>
<tr>
<td>Temperature measurement range (not calibrated below -10 °C)</td>
<td>-20 °C to +150 °C (−4 °F to +302 °F)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Temperature measurement accuracy</td>
<td>± 2 °C or 2 % (at 25 °C nominal, whichever is greater)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>On-screen emissivity correction</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>On-screen reflected background temperature compensation</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>On-screen transmission correction</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
</tbody>
</table>

### Imaging performance
- **Image capture frequency**: 9 Hz refresh rate or 60 Hz refresh rate depending upon model variation
- **Detector type**: Focal Plane Array, uncooled microbolometer, 320 x 240 pixels
- **Focal Plane Array, uncooled microbolometer, 280 x 210 pixels**
- **Focal Plan Array, uncooled microbolometer, 240 x 180 pixels**
- **Thermal sensitivity (NETD)**: ≤ 0.04 °C at 30 °C target temp. (40 mK) ≤ 0.045 °C at 30 °C target temp. (45 mK)
- **Total pixels**: 76,800
- **58,800**
- **43,200**
- **Infrared spectral band**: 7.5 µm to 14 µm (long wave)
- **Visual (visible light) camera**: Industrial performance 2.0 megapixel
- **Minimum focus distance**: 45 cm (approx. 18 in)
- **Spatial resolution (IFOV)**: 1.25 mRad
- **1.43 mRad**
- **1.67 mRad**
- **Minimum focus distance**: 15 cm (approx. 6 in)
- **Spatial resolution (IFOV)**: 0.63 mRad
- **0.72 mRad**
- **0.84 mRad**
- **Minimum focus distance**: 45 cm (approx. 18 in)
- **Spatial resolution (IFOV)**: 2.50 mRad
- **2.86 mRad**
- **3.34 mRad**
- **Minimum focus distance**: 7.5 cm (approx. 3 in)
- **Focus mechanism**: Manual, one-handed Smart Focus capability

### Image presentation
- **Palettes**
  - Standard: Ironbow, Blue-Red, High Contrast, Amber, Amber Inverted, Hot Metal, Grayscale, Grayscale Inverted
  - Ultra Contrast™: Ironbow Ultra, Blue-Red Ultra, High Contrast Ultra, Amber Ultra, Amber Inverted Ultra, Hot Metal Ultra, Grayscale Ultra, Grayscale Inverted Ultra
- **Level and span**: Smooth auto-scaling and manual scaling of level and span
- **Fast auto toggle between manual and auto modes**: Yes
- **Fast auto-rescale in manual mode**: Yes
- **Minimum span (in manual mode)**: 2.0 °C (3.6 °F)
- **Minimum span (in auto mode)**: 3.0 °C (5.4 °F)
- **IR-Fusion® information**: Automatically aligned (parallax corrected) visual and IR blending
- **Picture-In-Picture (PIP)**: Three levels of on-screen IR blending displayed in center of LCD
- **Full screen infrared**: Three levels of on-screen IR blending displayed on LCD
- **Color alarms (temperature alarms)**: Dewpoint temperature alarm (user-selectable)
- **Voice annotation**: 60 seconds maximum recording time per image; reviewable playback on imager

### Image capture and data storage
- **Image capture, review, save mechanism**: One-handed image capture, review, and save capability
- **Storage medium**: SD Memory Card (2 GB memory card will store at least 1200 fully radiometric (.is2) IR and linked visual images each with 60 seconds voice annotations, or 3000 basic bitmap (.bmp) images, or 3000 jpeg (.jpeg) images; transferrable to PC via included multi-format USB card reader)
- **File formats**: Non-radiometric (.bmp) or .jpeg or fully-radiometric (.is2)
- **Export file formats w/SmartView® software**: BMP, DB, GIF, IPE, JFE, JPEG, JPG, PNG, TIF, and TIFF
- **Memory review**: Thumbnail view navigation and review selection
### General specifications

<table>
<thead>
<tr>
<th>Specification</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Operating temperature</strong></td>
<td>-10 °C to +50 °C (14 °F to 122 °F)</td>
</tr>
<tr>
<td><strong>Storage temperature</strong></td>
<td>-20 °C to +50 °C (-4 °F to 122 °F) without batteries</td>
</tr>
<tr>
<td><strong>Relative humidity</strong></td>
<td>10 % to 95 % non-condensing</td>
</tr>
<tr>
<td><strong>Display</strong></td>
<td>9.1 cm (3.7 in) diagonal landscape color VGA (640 x 480) LCD with backlight and clear protective cover</td>
</tr>
<tr>
<td><strong>Controls and adjustments</strong></td>
<td>User selectable temperature scale (°C/°F) Language selection Time/Date set Emissivity selection Reflected background temperature compensation Transmission correction User selectable hot spot and cold spot, and center point on the image (other custom markers and shapes in SmartView® software) Dewpoint temperature alarm User selectable backlight: “Full Bright” or “Auto” Information display preference</td>
</tr>
<tr>
<td><strong>Software</strong></td>
<td>SmartView® full analysis and reporting software included</td>
</tr>
<tr>
<td><strong>Batteries</strong></td>
<td>Two lithium ion rechargeable smart battery packs with five-segment LED display to show charge level</td>
</tr>
<tr>
<td><strong>Battery life</strong></td>
<td>Four+ hours continuous use per battery pack (assumes 50 % brightness of LCD)</td>
</tr>
<tr>
<td><strong>Battery charge time</strong></td>
<td>2.5 hours to full charge</td>
</tr>
<tr>
<td><strong>AC battery charging</strong></td>
<td>Two-bay ac battery charger (110 V ac to 220 V ac, 50/60 Hz) (included), or in-imager charging. AC mains adapters included. Optional 12 V automotive charging adapter.</td>
</tr>
<tr>
<td><strong>AC operation</strong></td>
<td>AC operation with included power supply (110 V ac to 220 V ac, 50/60 Hz). AC mains adapters included.</td>
</tr>
<tr>
<td><strong>Power saving</strong></td>
<td>Sleep mode activated after five minutes of inactivity, automatic power off after 30 minutes of inactivity</td>
</tr>
<tr>
<td><strong>Safety standards</strong></td>
<td>CSA (US and CAN); C22.2 No. 61010-1-04, UL: UL STD 61010-1 (2nd Edition), ISA: 82.02.01</td>
</tr>
<tr>
<td><strong>Electromagnetic compatibility</strong></td>
<td>Meets all applicable requirements in EN61326-1:2006</td>
</tr>
<tr>
<td><strong>C Ticks</strong></td>
<td>IEC/EN 61326-1</td>
</tr>
<tr>
<td><strong>US FCC</strong></td>
<td>CFR 47, Part 15 Class B</td>
</tr>
<tr>
<td><strong>Vibration</strong></td>
<td>0.03 g/Hz (3.8 g rms), IEC 68-2-6</td>
</tr>
<tr>
<td><strong>Shock</strong></td>
<td>25 g, IEC 68-2-29</td>
</tr>
<tr>
<td><strong>Drop</strong></td>
<td>2 meter (6.5 feet) with standard lens</td>
</tr>
<tr>
<td><strong>Size (H x W x L)</strong></td>
<td>27.7 cm x 12.2 cm x 17.0 cm (10.9 in x 4.8 in x 6.7 in)</td>
</tr>
<tr>
<td><strong>Weight (battery included)</strong></td>
<td>1.05 kg (2.3 lb)</td>
</tr>
<tr>
<td><strong>Enclosure rating</strong></td>
<td>IP54 (protected against dust, limited ingress; protection against water spray from all directions)</td>
</tr>
<tr>
<td><strong>Warranty</strong></td>
<td>Two-years (standard). Extended warranties also available.</td>
</tr>
<tr>
<td><strong>Recommended calibration cycle</strong></td>
<td>Two-years (assumes normal operation and normal aging)</td>
</tr>
<tr>
<td><strong>Supported Languages</strong></td>
<td>Czech, English, Finnish, French, German, Italian, Japanese, Korean, Polish, Portuguese, Russian, Simplified Chinese, Spanish, Swedish, Traditional Chinese, and Turkish</td>
</tr>
</tbody>
</table>

### Ordering information

**FLK-TiR32 9 Hz** Building Diagnostics Thermal Imager, 9 Hz

**FLK-TiR32 60 Hz** Building Diagnostics Thermal Imager, 60 Hz

**FLK-TiR29 9 Hz** Building Diagnostics Thermal Imager, 9 Hz

**FLK-TiR29 60 Hz** Building Diagnostics Thermal Imager, 60 Hz

**FLK-TiR27 9 Hz** Building Diagnostics Thermal Imager, 9 Hz

**FLK-TiR27 60 Hz** Building Diagnostics Thermal Imager, 60 Hz

**Included**

Thermal imager with standard infrared lens; ac power supply and battery pack charger (including mains adapters); two, rugged lithium ion smart battery packs; SD memory card; multi-format USB memory card reader for downloading images into your computer; SmartView® software with free software upgrades for life; rugged, hard carrying case; soft transport bag; adjustable hand strap; printed users manual; warranty registration card.

**Optional accessories**

**FLK-LENS/TELE1** Telephoto Infrared Lens

**FLK-LENS/WIDE1** Wide-angle Infrared Lens

**TI-CAR-CHARGER** Thermal Imager Vehicle Charger

**TI-VISOR** Thermal Imager Visor

**BOOK-ITP** Introduction to Thermography Principles Book

**TI-TRIPOD** Tripod Mounting Base Accessory

Fluke Corporation
PO Box 9090, Everett, WA 98206 U.S.A.

Fluke Europe B.V.
PO Box 1186, 5602 BD
Eindhoven, The Netherlands

For more information call:
In the U.S.A. [800] 443-5853 or Fax [425] 446-5116
In Europe/M-East/Africa +31 (0) 40 2675 200 or Fax +31 (0) 40 2675 222
In Canada [800]-36-FLUKE or Fax [905] 890-6866
From other countries +1 (425) 446-5500 or Fax +1 (425) 446-5116
Web access: http://www.fluke.com

©2011 Fluke Corporation.
Specifications subject to change without notice.
Printed in U.S.A. 3/2011 4008153A D-EN-R

Modification of this document is not permitted without written permission from Fluke Corporation.